



CONDITION STATO	MATERIAL / MATERIALE	
	Family name <i>Sigla</i>	Commercial name <i>Nome commerciale</i>
Amorphous / Amorfo	ABS	Cycolac
	ASA	Luran S, Rovel, Geloy, Centrex
	EVA	Greenflex
	PC	Macrolon, Lexan, Calibre
	PC+ASA	Xenoy
	PC+ABS	Bayblend, Cycology
	PCT	Termx
	PCTA	Eastar, Durastar
	PCTG	Tritan
	PEI	Ultem
	PES	Ultrason E
	PET	Arnite, Rynite
	PMMA	Plexiglas, Altuglas, Vedril
	PPO/PPE	Noryl, Prenex
	PSU	Ultrason S
	PVC	Geon, Benuic
	SAN	Luran, Lustan
SEBS	Multiflex, Tefabloc	
Semicrystalline / Semicristallino	HDPE	Marlex, Hostalen, Rigidex
	HIPS (PS)	Polystirene, Stynon, Emera
	LCP	Vectr, Xydar
	LDPE	Escorene, Alkathene, Lopolen, Polyethylene L
	PA11	Rilsan B
	PA12	Rilsan A
	PA46	Stanyl
	PA6	Radylon, Akulon, Technyl, Ultramid B, Zytel
	PA66	Zytel, Fryanil A, Radylon A
	PBT	Valox, Celanex, Duranex
	PEEK	Victrix
	POM	Ultraform, Hostaform, Delrin, Celcon
	PP	Moplen, Noryl, Hostalen, Celstran
	PPS	Rytlon, Fortron
	TPE\TPU	Arnitel, Arnilex, Multiflex, Hytrel, Riteflex

Code Sigla	Name Nome	Drying temperature <i>Temperatura di essicazione</i> C	Drying time <i>Tempo di essicazione</i> (h)	Injection barrel temperature <i>Temp. cilindro d'iniezione</i> C	Mold temperature <i>Temperatura stampo</i> C	Injection pressure <i>Pressione d'iniezione</i> Kg/cm ²	Shrinkage <i>Ritiri</i> %	Specific density <i>Peso specifico (densità)</i>
PA 11	POLYAMID / POLYAMMIDE	70/80	8/15	190/270	20/100	700 1200	0.3/1.5	1.03 1.08
PA 12		70/80	8/15	190/270	20/100	700 1200	0.3/1.5	1.03 1.08
PA 6		80	8/15	240/290	40/120	700 1200	0.5/1.5	1.12 1.14
PA 66		80	8/15	260/300	40/120	700 1200	0.8/1.5	1.38
PBTP	POLYBUTYLENTEREPHTALAT / <i>POLIBUTILENTEREFTALATO</i>	120	4	230/280	40/80	560 1800	1.5/2.0	1.31 1.38
PC	POLYCARBONAT / <i>POLICARBONATO</i>	120	4/6	270/380	80/120	800 1400	0.5/0.7	1.19 1.20
PMMA	POLYMETHYLMETACRYLAT / <i>POLIMETILMETACRILATO</i>	70/100	2/6	190/290	40/90	400 1400	0.1/0.4	1.17 1.20
POM	POLYACETALHARZ / <i>POLIACETALICHE</i>	10	2	180/230	50/120	800 1700	1/3.5	1.41 1.42
POM+25FV		110	2	180/230	50/120	800 1700	0.4	1.61
PP	POLYPROPYLEN / <i>POLIPROPILENE</i>	-	-	200/300	20/90	700 1400	1/2.5	0.9 0.91
PP+40FV		-	-	200/300	20/90	700 1400	0.2/0.8	1.22 1.23
PPO	POLYPHENYLENOXID / <i>POLIFENILEOSSIDO</i>	80/120	2	260/300	80/110	1000 1400	0.5/0.7	1.06 1.10
PPS	POLYPHENYLENSULFAT / <i>POLIFENILENSOLFURO</i>	150/170	4	300/360	40/200	750 1500	0.7	1.34
PS	POLYSTYROL / <i>POLISTIRENE</i>	-	-	170/280	20/60	700 2100	0.4/0.7	1.05
SB		-	-	190/280	10/80	700 2100	0.4/0.7	1.03 1.06
PS		-	-	190/280	220/80	700 2100	0.2/0.6	1.05 1.09
PSU	POLYSULFON / <i>POLISULFONE</i>	135/150	3/4	310/390	95/115	1000 1500	0.7/0.8	1.24
PETG	POLYETHYLENE TEREPHTHALATE GLYCOL COMONOMER <i>POLIETILENE TEREFTALATO GLICOLE COMONOMERO</i>	71	6	250/270	15/40	800 1400	0.2/0.5	1.27
PET	POLYETHYLENE TEREPHTHALATE / <i>POLIETILENE TEREFTALATO</i>	120/140	4/6	250/280	20/80	800 1400	1.8/2.1	1.3



Code Sigla	Name Nome	Drying temperature Temperatura di essiccazione °C	Dryin time Tempo di essiccazione (h)	Injection barrel temperature Temp. cilindro d'iniezione °C	Mold temperature Temperatura stampo °C	Injection pressure Pressione d'iniezione Kg/cm ²	Shrinkage Ritiri %	Specific density Peso specifico (densità)
PCTA	COPOLYESTER / COPOLIESTERE	70	4	230/280	15/30	800 1400	0.3	1.19
SVP	POLYVENYLCHORID / CLORURO DI POLIVINILE	-	-	160/190	10/20	560 1750	1/5	1.16 1.35
HPVC		-	-	170/210	10/60	700 2800	0.1/0.5	1.30 1.58
SAN	STYROL ACRYLNITRID / STIRENE ACRILONITRILE	85	2/4	200/260	50/80	700 2300	0.2/0.7	1.07 1.10
SAN ^{+20 FV} ^{+30 FV}		85	2/4	200/260	50/80	1050 2800	0.1/0.2	1.20 1.46
ABS	BUTADIENSTYROL ACRYLNITRID ACRIL BUTADIENE STIRENE	70/80	2	200/250	50/80	550 1750	0.4/0.9	1.03 1.06
ABS		70/80	2	250/300	50/80	550 1750	0.4/0.9	1.05 1.08
ABS ^{+20 FV} ^{+40 FV}		70/80	2	200/250	50/80	1000 2800	0.1/0.2	1.22 1.36
ASA	STYROL ACRYLNITRID + ACRYLESTER STIRENE ACRILONITRILE + ESTERE ACRILICO	80/90	2	200/250	40/85	800 1800	0.4/0.7	1.07
CAB	CELLULOSEACETOBUTYRAT ACETO BUTIRRATO DI CELLULOSA	80	3	180/230	40/70	800 1200	0.4/0.7	1.16 1.22
FEP	TETRAFLUORPROPYLEN HEXA FLUORPROPYLEN TETRAFLUOROETILENE ESAFLUOROPROPILENE	-	-	330/420	-	- -	3/6	2.10 2.20
LCP	FLUSSIGCRISTAL POLYMER / LIQUIDO CRISTAL POLIMERO	150/160	4	285/330	100/150	140 400	0.1/1	1.4 1.9
LDPE	HOCHDRUCK POLYETHYLEN / POLIETILENE	-	-	160/240	20/70	500	1.5/3.5	0.92 0.94
HDPE	NIEDERDRUCK POLYETHYLEN / POLIETILENE	-	-	180/300	10/90	1200	2/4	0.94 0.96
PEEK	POLYETHERETHER KETON / POLIETEREETERECHETONE	150	3	370/390	160/170	700 1400	0.7/1.2	1.30
PEI	POLYETHERIMID / POLIETEREIMMIDI	150	4	340/425	100/150	800 2000	0.5/0.7	1.27 1.42
PES	POLYETHERSULFON / POLIETERESULFONE	135/150	3/4	340/390	120/160	1000 1500	0.6	1.37
PETP	POLYETHYLENTEREPHTALAT / POLIETILENTEREFTALATO	75/90	3/4	260/290	30/140	1000 1700	1/2	1.37
TPU	THERMOPLASTISCHES POLYURETHAN / URETANI TERMOPLASTICI	100/110	2	190/230	20/30	400 1000	0.2/2	1.14 1.26

